

SOUTH PRODUCTION NOTES

Sept 6, 2015
3-11 Shift notes

BASF EMPLOYEES

283 Last Recordable
215 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / D 1756 (Dryer):

Continue to feed material thru the floor as available. Keep area clean so that we don't contaminate the material. NOTE: all remaining material from east pfadler will go into bottom unloading totes and feed #1 RC only.

Regarding mixer, waiting for maintenance on the end seals and also on the valve for the F-1 line that connects to the top of the mixer. Still in process.

#1 RC / D 1756:

Continue as material available. NOTE: all remaining material from east pfadler will go into bottom unloading totes and feed #1 RC only.

Also, 1 partial bag of an old lot will be used at the end of the run and be fired at a low fire. 200 deg (do not feed until end of run).

#2 MED line / Cu 0860:

Hold until further notice

*Need Cu 3818 Lot 510 bags to powder room (must be bags from #6 to #20)—
Two bags brought over.

#2 RC/ Cu 0860:

Hold. Material fed Friday afternoon was completed. Starting fines weight was 477 lbs., ending weight was 815 lbs.

#3 MED line / D 0715 done:

Batches done, continuing clean-up

#3 RC / D 0715:

Calciner reversing day shift Sunday, will be down afternoon shift – start cleaning

#4 RC / D-0222 done

Rescreened bag from warehouse done, keep down (will get cleaning instructions next week). We may be rescreening the fines drums – getting samples Sun afternoon, will advise next step.

#5 RC / Catoxid:

Down, out of feed until PK lining issues resolved.
Feed end vacumax filters were changed on 9/4/15 day shift.

#6 RC & Dryer / D 1756

Finishing last buggy day shift and scraping out/feeding empty buggies on 2nd floor. Will bring down afternoon shift and lock out for cleaning.

Sly scrubber belts were replaced on Friday but smells like they are burning again.

Is this done? - The exhaust valve on the second floor of building 27 is stuck half way open. IMC is working on it and ordering parts so we can baffle back the suction on the dryer?

West Pfaudler / 4601

HOLD....Pfaudler worked on Monday. Lines were inspected with no plugging found. We need to know if the lines to F2 should be hooked up to the Trunnion. Waiting for Lab results from raw materials.

East Pfaudler/ D 1756:

One more batch of lot 60 material to run on afternoon shift, will then need to know whether to use the two older bags on third floor from lot 28 (they say "do not use")...Bodmann to advise.

6 Tank:

Tank empty

7 Tank:

Cleaned and rinsed

National Dryer / D-0222.

Belt cleaned, hold. Must be unlocked and ready for inspections in the morning. Will be inspected later this week by a National Dryer Rep.

PK Blender: Pill Mix / Catoxid:

On hold until decision made regarding lining repairs

When running Catoxid again, there is another tote of chrome flake that needs to be flushed out in bldg 7 on south side.

Dust collector will need to be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

Gauge should be reset at 3.5 and 4.25

We will need to put the cardboard around the bags off of the PK before moving them. Make sure room is cleaned. There cannot be chrome built up anywhere.

Abbe Blender: D 5206 is next

Will need to walk through piping and other inspections with Lucas soon (work order submitted).

Also, need to install a new HF Pump soon (work order submitted).

Tower 3 / E 474:

Running, continue. When this tower load is done, hold until Tuesday day shift. Will have IH testing during unloading.

Tower 6 / Cu 0860:

Down.

North Screener / Cu 0860:

Done

South Screener / E 474:

Waiting for more material.

#2662 (west) Pill Machine / AI-3915:

Running. Continue as pill mix available (may run out by Monday)

#2664 (east) Pill Machine / AI-3915:

Running. Continue as pill mix available (may run out by Monday)

TK #2 / V 2010:

Done.

TK #4 / 2508:

Continue for now. Hydraulics have been fixed and we are running although small hydraulic leak was detected.

BI mill is down until drum dumper drum cover seal is repaired. May be ready by Sunday or Monday...will advise.

Harrop Kiln / AI 3920:

Loading and Unloading. TDR for feeding bag right off the pill machines has been approved and we are now able to feed the bags directly when they made, we do not need to wait for lab results. Continue as pills are available.

Building 27 Belt Filter / 5020:

Had issues Fri afternoon and early Sat morning. Running again, continue.

WEEKEND PRIORITIES:

- 1) #6RC/East Pfaudler/#1 P&S Dryer/#1 RC South
- 2) Horne Tableting/Harrop Kiln (until this short Al-3920 T campaign is finished)
- 3) West Pfaudler (if running)
- 4) South Precip/Dry
- 5) #4 Tunnel Kiln/Ross Mixer
- 6) #2 RC North
- 7) #2 MED/#2RC
- 8) #3 MED/#3RC
- 9) #5 Calciner
- 10) #4 Calciner